| Work Orde Thursday, Decen | | | | | | | | | | Page 1 |
|---|------------------------|------------------------------------|--|---|--------------------------|-------|--------------|---------------|---------------|------------------------------|
| Item ID: Revision ID: | D412-702-10 | 09B | | Accept | | | | | Setup Stai | |
| Item Name: | Harness Asser | mbly | | | | | | | Sto | p |
| Start Date: Required Date: Reference: | 12/2/2010 12/9/2010 | Start Qty: 1.00 Req'd Qty: 1.00 | 11011 111 111 11011 111 111 | | Cust Item I Customer: | D: | | | | |
| Approvals: | Process Pla | an: M | Date: (0-12-02 | Tooling | D ₂ | ate: | _ | | Run Sta | rt |
| | QC: | | Date: | SPC (Y/N): | | ate: | | | Sto | p |
| Sequence ID/ Work Center II | D | Operation Description | | Set Up/ Run Hours | Tool ID | Tool# | Plan Code | Accept Qty | Reject Qty | Reject Insp. Number Stamp |
| Draw Nbr | Rev | vision Nbr | | *************************************** | | | | | | |
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| Small Fab | | Memo | | 0.00 | | | | | 7200 | 1/2/00 |
| Small Fab | | Assemble a | as per dwg ICA D412-702 p | .79 | | | | | · | |
| | | QC5- Inspect part comp | oleteness to step on W/O | 0.00 | eloz, | | | (F) | | |
| QC Quality Control | | Memo | | 0.00 | 1 | | | | | |
| Quality Control | | | | | | | | | | |

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Packaging

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Packaging

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-109B CHG001
Location: 27 +
PPP Rev:

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| W/0:64 | 1321 | WORK ORDER CHAN | NGES | 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | | | |
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| 10/12/12 | 办 100 | aposte lesser bet to have correct en formation | W | [0,1],0] | | | 10)12/12 |
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| Part No: _ | D412-702-109B PAR#: | Fault Category: | NCR: Yes No DQA: | Date: |
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| | Resolution: | Disposition: | QA: N/C Closed: | Date: |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | | | | | |
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| | | Description of NC | 1 | Corrective Action Section B | Verification | Approval | Approval | | | | | |
| DATE | STEP | Description of NC Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | Chief Eng | QC Inspector | | | | |
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Work Order ID 64321

Thursday, December 02, 2010 11:15:11 AM



Page 2

Item ID:

D412-702-109B

Accept



Setup Start



Revision ID:

Item Name:

Harness Assembly

Start Date:

12/2/2010

Start Qty: 1.00

Required Date: 12/9/2010 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

QC21- Final Inspection - Work Order Release

Date: _____

Date: Tooling:

SPC (Y/N):

Date:

Tool ID

Date:

Run

Accept

Qty

Start

Stop



Stop

Sequence ID/

Work Center ID

130

Memo

Run Hours

0.00

Set Up/

0.00

Tool # Plan

Code

Reject Qty

Reject Number

Insp. Stamp

Quality Control

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| DATE | STEP | PRO | OCEDURE CHAN | IGE | By Date | | | Approval QC Inspector |
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| Part No | | PAR #: | | | | | | |
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| NCR: | | \ | WORK ORDE | ER NON-CONFORMA | NCE (NCR) | | | |
| DATE | STEP | Description of NC | | Corrective Action Section | on B Sign & | Verificat | | |
| | J.L. | Section A | Initial Chief Eng | Action Description Chief Eng | Date | Section | C Chief Eng | QC Inspector |
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Picklist Print

Thursday, December 02, 2010 11:15:11 AM

Work Order ID: 64321

Parent Item:

D412-702-109B

Parent Item Name: Harness Assembly



Start Date: 12/2/2010

Required Date: 12/9/2010

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP rev A 07.05.10 new issue EC

IPP Rev:B Removed Decal D3569 07-07-06 JLM

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
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| D.4TE | 0750 | Description of NC | | Corrective Action Section | | Verification | on Approval | Approval | | | | |
| DATE | STEP | Section A | Initial Chief Eng | Action Description Chief Eng | Sign & Date | Section C | | QC Inspector | | | | |
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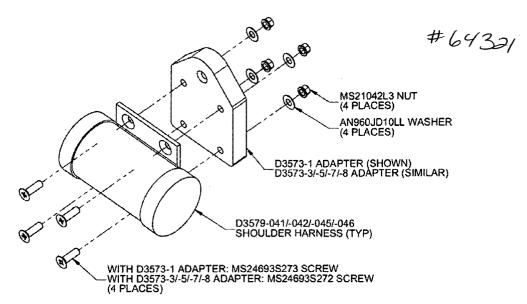
Work Order ID: 64321 Parent Item: D412-702-109B Parent Item Name: Harness Assembly **Required Date: 12/9/2010 Start Date: 12/2/2010** Required Qty: 1.00 Start Qty: 1.00 K62 Purchased No 100 31.0000 Each **CLIP** Location Loc Qty Loc Code ST243A 31 110957 1 113878 30 MS21042L3 100 Purchased No Each 1,319.000 Nut Location Loc Oty Loc Code ST300 1319 114784 323 115835 996 MS24693-S272 Purchased No 100 Each 113.0000 Screw Location Loc Qty Loc Code ST288 113 111548 112492 12 115835 100

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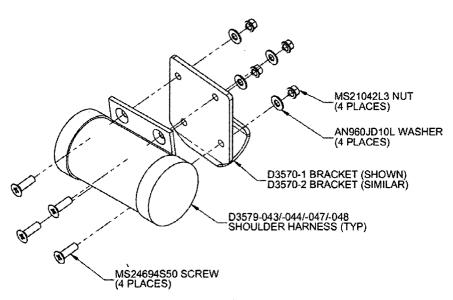
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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES (BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES (BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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